



CUSTOM PAINTS AND FINISHES

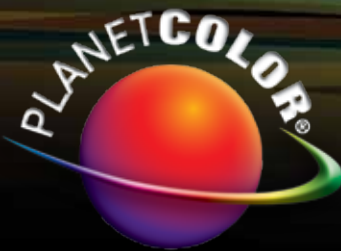
WHERE ART AND SCIENCE COLLIDE



LOW VOC



SHERWIN-WILLIAMS.
Automotive Finishes



PLANETCOLOR®
CUSTOM PAINTS AND FINISHES
WHERE ART AND SCIENCE COLLIDE



LOW VOC

Taking the guesswork out of custom with **SEVEN STEPS** to a **KILLER PAINT JOB**

step one

prep

THE FIRST STEP to any high-quality paint finish is a clean surface.



LOW-VOC SURFACE CLEANER SC155

Low-VOC soap and water based; removes waterborne surface contaminants and mold-release agents on the surface of plastic substrates



AQUA-MATE® LOW-VOC SURFACE CLEANER W4K157

Water-based emulsion; removes oil, grease, wax, silicone, surface contaminants and sanding residue from bare metal and plastic

step two

body repair

A QUALITY PAINT JOB begins with great body preparation and attention to detail.



3M® SANDPAPER 3M32115/3M32040

TECH TIP: Before applying body filler, sand area with 80-grit sandpaper. This will give you a properly prepared substrate for body filler to adhere to.

Final sand with 320-grit sand paper to avoid seeing sand scratches in primer step.



QUANTUM 1™ 10:1 PREMIUM LIGHTWEIGHT FILLER FE475/FE495

step three

prime

PRIMING IS ESSENTIAL for ensuring the smoothest and most durable foundation for your Planet Color® application.

Mixing Ratio:

$$\frac{4}{\text{P27}} + \frac{1}{\text{AS9/ES15/ES20/ES25}} + \frac{1}{\text{H45}}$$



SPECTRAPRIME® P27 REDUCER AS9/ES15/ES20/ES25 SPECTRAPRIME® HARDENER H45

step four

primer sealer

A HIGH QUALITY PRIMER SEALER IS ESSENTIAL to ensure good color hold out.

Mixing Ratio:

$$\frac{4}{\text{P27}} + \frac{2}{\text{S42}} + \frac{4}{\text{ES15}} + \frac{2}{\text{H45}}$$



SPECTRAPRIME® P27 SPECTRAPRIME® SEALER CONVERTER S42 REDUCER ES15 SPECTRAPRIME® HARDENER H45

step five

color

300+ FORMULATED COLORS; unlimited color palette; utilizes the latest in effect additives; based off our premium VR mixing system; mix only what you need; save your custom color in FormulaExpress® Formula Retrieval System.

SEE PLANET COLOR® COLOR SELECTOR (AS2615) FOR OVER 300 COLORS CREATED FOR YOU

step six

clear coat

THE SHERWIN-WILLIAMS® AUTOMOTIVE CLEAR COATS

offer a tough, clear finish formulated with high UV protection, as well as resist chips and scratches.

ELEGANCE™ CLEARCOAT 1100755

Mixing Ratio:

$$\frac{2}{1100755} + \frac{1}{\text{ES55/ES56}} + \frac{1}{\text{UH900}}$$



ELEGANCE™ CLEAR 1100755 REDUCERS ES55/ES56 HARDENER UH900

step seven

polish

TO REMOVE ANY UNDESIRED TEXTURE OR MINOR PAINT DEFECTS, sand by hand using 2000-grit wet sand paper. Then utilize Farécla® finishing products for high-gloss, swirl-free results.



3M® WETORDRY® ABRASIVES 2000-GRIT – 3M32044



FARÉCLA™ ADVANCED G3 LIQUID COMPOUND FZ01009 G10 SWIRL REMOVER FZ05009 ADVANCED G MOP FAST CUT FOAM FZ31012 ADVANCED G MOP POLISHING FOAM FZ32022



1-800-SWULTRA
 www.planetcolor.com

COLORS:
