



Best Demonstrated Practices

HP Process for 2 or more panel repair



AWX® Waterborne Basecoat Application

Step 1: Mix AWX® Waterborne Basecoat per the Product Data Sheet.



Step 2: Apply medium wet coats of AWX Waterborne Basecoat until hiding is achieved over the primer repair area (usually 2-3 coats).



Step 3: Allow each coat to dehydrate until hand slick. Booth mounted and stand mounted venturis may be used to help accelerate the basecoat dehydration time. Note: Allow 1-2 minutes of flash before using increased airflow to aid in the dehydration process.



Step 4: Once hiding is achieved, use a low-pressure finesse coat to even out metallic/mica colors and for blending: 4-5 psi air cap pressure HVLP.



Step 5: Allow the final coat of basecoat to dehydrate until it can be "thumb-twisted" without moving the basecoat. This should be about 10-15 minutes at 75°F (25% relative humidity).



SHERWIN-WILLIAMS
Automotive Finishes

4440 Warrensville Center Road
Warrensville Heights, OH 44128
1-800-798-5872

www.sherwin-automotive.com



I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.