



Best Demonstrated Practices

HP Process for Express Scratch Repairs (1-2 panel repair)



Step 1: Mix Ultra 7000® Basecoat 1:1 using RHF75 Reducer.



Step 2: Apply one medium wet coat over the primer/repair area.



Step 3: Immediately flash the basecoat using a venturi blower for 60 seconds or until the basecoat has flashed to handslick.



Step 4: Continue to apply basecoat to hiding using the venturi to flash each coat.



Step 5: Once hiding is achieved, lower the pressure at the gun to half of what was used during the application of the coverage coats. Apply one even finesse coat to help with metallic orientation if necessary.



Step 6: Flash this final finesse coat using the venturi until it can be "thumb-twisted" without moving the basecoat. This should be about 5 minutes at 75°F.



SHERWIN-WILLIAMS
Automotive Finishes

4440 Warrensville Center Road
Warrensville Heights, OH 44128
1-800-798-5872

www.sherwin-automotive.com



I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.