



Best  
Demonstrated  
Practices

# Clearcoat Blending



**Step 1:** Apply the first coat of HPC15 or 2.1 VOC HPC21 HP Process™ clearcoat slightly beyond the basecoat blend area.

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**Step 2:** Apply the second coat of clear extending beyond the first coat to taper the edge.

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**Step 3:** Using aerosol BS10, apply only enough blending solvent necessary to melt the blend edge. Several light coats are better than one heavy coat.

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**Step 4:** After the clearcoat has thoroughly cured, follow the Final Finishing BDP if polishing is necessary.

#### IMPORTANT NOTE:

When considering clearcoat blending, always refer to the vehicle manufacturer's blending recommendations for OE warranty repairs.

When performing Sherwin-Williams Lifetime Guarantee repairs, perform full panel refinish repairs or clearcoat to a clean break line only!



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I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.