



## WIRE BRUSHED METAL

Step 1. Follow Best Demonstrated Practices for the type of substrate you are working on to provide a high quality undercoat system.

Step 2. Apply B777891 Light Silver Metallic FPC Basecoat until hiding is achieved.

Allow to dry 20 minutes.

Then apply 2 coats of PCMC4 Intercoat Knockdown Clear.

Allow to dry 2 hours.

Step 3. Completely de-gloss the surface with a Red scuff pad using back and forth strokes.

Step 4. Clean using solvent or waterborne surface cleaner.

Step 5. Thoroughly Apply 3M Dry Guide Coat.

Step 6. Remove excess guide coat with solvent or waterborne surface cleaner.

**Do not touch the surface with your hands.**

Wipe/dry the surface using a back and forth motion until the desired amount of guide coat is removed.

Step 7. Apply 2 coats of any Ultra Clearcoat.

